

PART NO. 30255

RETRO-FIT KIT, CAST QUAD TIP FOR 1999-2000 BASE CAMARO SS

PACKING LIST (Detail on page 3)

Item #	Check	Quantity	Part Number	Description
1.	_____	1	502540000	Right Fascia Extension
2.	_____	1	502550000	Left Fascia Extension
3.	_____	16	50273	Fastener, Plastic Barbed
4.	_____	1	50229	Tape, Dbl. Sided, _"x12'
5.	_____	1	310301493	Secondary Hanger Bracket, L
6.	_____	1	310301492	Secondary Hanger Bracket, R
7.	_____	2	310301491	Rubber Isolator
8.	_____	2	307619100	Threaded Hanger Mounting Bar
9.	_____	4	300868010	5/16" Lockwasher
10.	_____	4	10363	8mm Socket Head Bolts
11.	_____	1	302500001	Cast Aluminum Quad Tip Assem.
12.	_____	2	308303902	2 _" Uni-Bolt Clamp
13.	_____	2	308302903	2 _" Exhaust Clamp
14.	_____	1	310302005	Adapter Elbow, R
15.	_____	1	310302006	Adapter Elbow, L

INSTALLATION INSTRUCTIONS

NOTE: Installation of this package requires that your two tailpipes be cut off. This can be done without removing muffler / tailpipe assembly from vehicle using a reciprocating saw with a fine-tooth metal cutting blade.

- 1. Mark each side tailpipe with a line just forward of the weld bead where the tips are welded**

to the ends of the tailpipes.

2. **Cutting Method “A”**: With the assistance of a helper to hold the tailpipe end rigid, use a reciprocating saw with a fine-toothed (18-24 tooth / inch) blade to squarely cut through each tailpipe and remove the tip(s). Remove any burrs left on the outside of the cuts.

Cutting Method “B”: Remove muffler / tailpipe assembly from vehicle by removing the 3” exhaust clamp at muffler inlet, and disconnecting all three rubber hangers from the tailpipes. Using a twisting and pulling motion, disengage the muffler assembly from the over-axle loop pipe. The tailpipes can now be cut using a bandsaw, abrasive chop saw, or if necessary, a hacksaw with a fine-toothed blade. Once cut and de-burred, re-install muffler on vehicle

3. Prep and paint the two fascia extension pieces as desired.

4. **Installing Fascia Extensions**

First, the lower edges of both sides of the vehicle’s rear quarter panels must be cleaned thoroughly to insure the double-sided tape on the fascia extension bonds properly. Be sure to remove all dirt, road film, grease, etc. from these surfaces and be sure that they are dry. Next, apply the appropriate length piece of double-sided tape onto each fascia extension in the molded-in tape recess. **DO NOT** peel off the protective film on the exposed side of the tape yet. Hold each part up into place on vehicle to get a feel for how it should fit the contours of your vehicle’s existing fascias. With the assistance of a helper, install each side extension carefully and slowly, by first peeling off the protective film from tape, and placing the part into its proper position. **NOTE: Once tape contact has been made with vehicle, the part CANNOT be repositioned. IT MUST BE MOUNTED CORRECTLY THE FIRST TIME.** When the part is in correct position, run your fingers (from underside) along the recess that tape is under, applying firm pressure to insure full adhesion.

Next, from underside of vehicle, you will need to drill a total of sixteen (16) ½" diameter holes through the pilot holes in the fascia extensions and up through your existing fascia.

Drill these holes as close to 90° to the surface of the plastic as possible. Insert the sixteen plastic barbed fasteners fully into each hole.

5. Using an adjustable stand, or with the assistance of a helper, first put the male ends of the two adapter elbows into the quad tip inlets (with 2 ½" uni-bolt clamps on them). Next, note the word “TOP” cast into the quad tip and connect the female ends of the adapter elbows onto the cut off ends of the tailpipes (again with 2 ½" uni-bolt clamps on them). Carefully

position both side adapter elbows and the cast quad tip while slowly tightening all four uni-bolt clamps. The tip should be centered side-to-side in the fascia extensions, and clamps can be fully tightened.

DETAIL OF 30256

