

PART NO. 30257

**RETRO-FIT KIT, CAST QUAD TIP FOR 1998-2000 F-CAR
DUAL / DUAL EXHAUST #31029**

PACKING LIST (Detail on page 3)

Item #	Check	Quantity	Part Number	Description
1.	_____	1	502540000	Right Fascia Extension
2.	_____	1	502550000	Left Fascia Extension
3.	_____	16	50273	Fastener, Plastic Barbed
4.	_____	1	50229	Tape, Dbl. Sided, 1/2"x12'
5.	_____	1	302500001	Cast Aluminum Quad Tip Assem.
6.	_____	2	308303902	2 1/2" Uni-Bolt Clamp
7.	_____	1	310302001	Adapter Tail Pipe, Left
8.	_____	1	310302002	Adapter Tail Pipe, Right

INSTALLATION INSTRUCTIONS

- 1. Begin by removing the driver and passenger side tail pipe / tip assemblies, by first supporting the muffler, then removing the rubber hanger from the tailpipes. Next, remove the two 2 _" clamps that hold the tailpipes to the muffler. It may be necessary to use heat and a twisting and pulling motion to disengage the tailpipes from the muffler, depending on how tight the 2 _" clamps were originally installed. Save the two 2 _" clamps for the re-installation.**
- 2. Prep and paint the two fascia extension pieces as desired.**
- 3. Installing Fascia Extensions
First, the lower edges of both sides of the vehicle's rear quarter panels must be cleaned thoroughly to insure the double-sided tape on the fascia extension bonds properly. Be sure to remove all dirt, road film, grease, etc. from these surfaces and be sure that they are dry.**

Next, apply the appropriate length piece of double-sided tape onto each fascia extension in the molded-in tape recess. **DO NOT** peel off the protective film on the exposed side of the tape yet. Hold each part up into place on vehicle to get a feel for how it should fit the contours of your vehicle's existing fascias. With the assistance of a helper, install each side extension carefully and slowly, by first peeling off the protective film from tape, and placing the part into its proper position. **NOTE: Once tape contact has been made with vehicle, the part CANNOT be repositioned. IT MUST BE MOUNTED CORRECTLY THE FIRST TIME.** When the part is in correct position, run your fingers (from underside) along the recess that tape is under, applying firm pressure to insure full adhesion.

Next, from underside of vehicle, you will need to drill a total of sixteen (16) 1/2" diameter holes through the pilot holes in the fascia extensions and up through your existing fascia. Drill these holes as close to 90° to the surface of the plastic as possible. Insert the sixteen plastic barbed fasteners fully into each hole.

4. Installing Exhaust Components

Using an adjustable stand, or with the assistance of a helper, install the left-side tailpipe onto muffler and connect rubber hangers to the hangers on tailpipe. Slide the cast aluminum quad tip, with outlets pointing down onto the tailpipe outlet. (Note the word "TOP" cast into the tip; install it accordingly with "TOP" facing up.) Install the right side tailpipe in similar fashion.

Tighten the four bolts in the chassis-side tailpipe hanger brackets. Carefully position the tail pipes and cast aluminum quad tip, both side-to-side and up and down. Re-install and tighten the two 2 1/2" exhaust clamps at tailpipe inlets and the two 2 1/2" uni-bolt clamps on cast aluminum quad tip.

DETAIL OF 30257

